



BLOW
MOULDING

ENGINEERING RELIABILITY. POWERING PROGRESS.

Manufacturer of high tech blow moulding machines ranging from 10l to 2000l, single & multilayers.

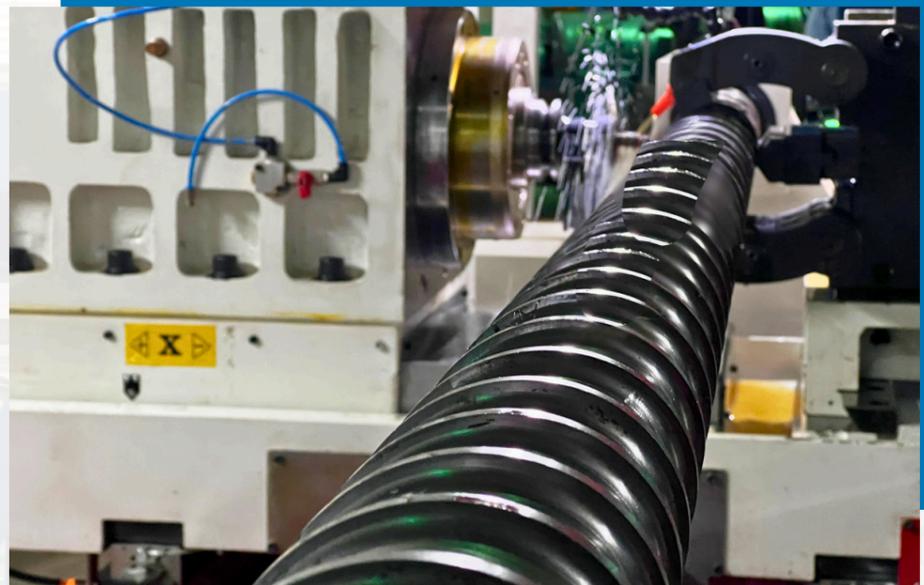
 IFC Blow Moulding Machine

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 enquiry@ifcblowmoulding.com  @IFCBlowMoulding

 Bangalore, Karnataka, India.

 www.ifcblowmoulding.com



OUR PURPOSE IS

To empower businesses in the plastic industry by delivering high-quality, reliable, and energy-efficient blow moulding machines that optimize production, reduce costs, and enhance profitability. With over four decades of expertise, we are committed to solving our customers' challenges and driving their success.



BLOW
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TRUSTED BLOW MOULDING SINCE 1984

BUILT ON PROVEN ENGINEERING
EXPERTISE

At IFC, we don't just manufacture blow moulding machines – we engineer solutions that perform consistently in production.



VBM 200 Litre 3 Layer



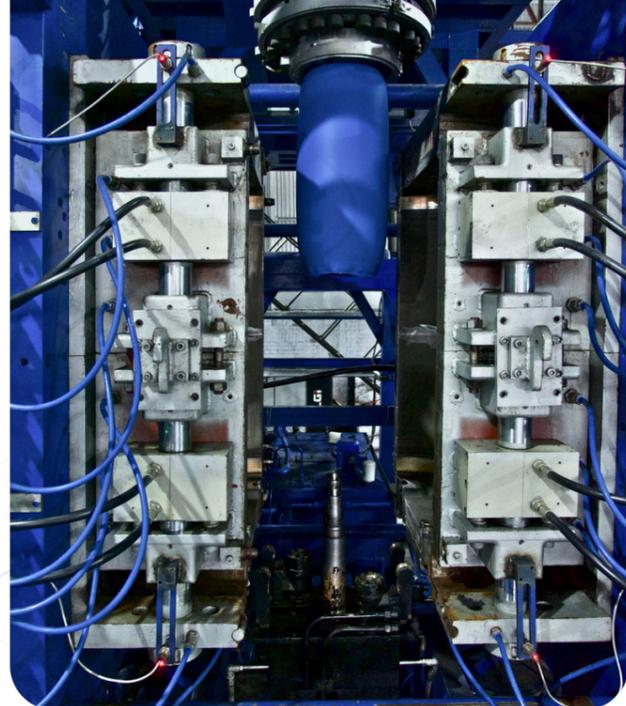
OUR INNOVATIONS

We pioneered India's first Spiral Mandrel Accumulator Heads, PWDS systems, Multi-Layer Machines, and EVEX extruders, setting benchmarks in energy efficiency and high-output production.



OUR PROMISE

We deliver reliable, energy-efficient machines that lower energy consumption, reduce rejections and maximize uptime, empowering customers with future-ready technology to stay ahead.

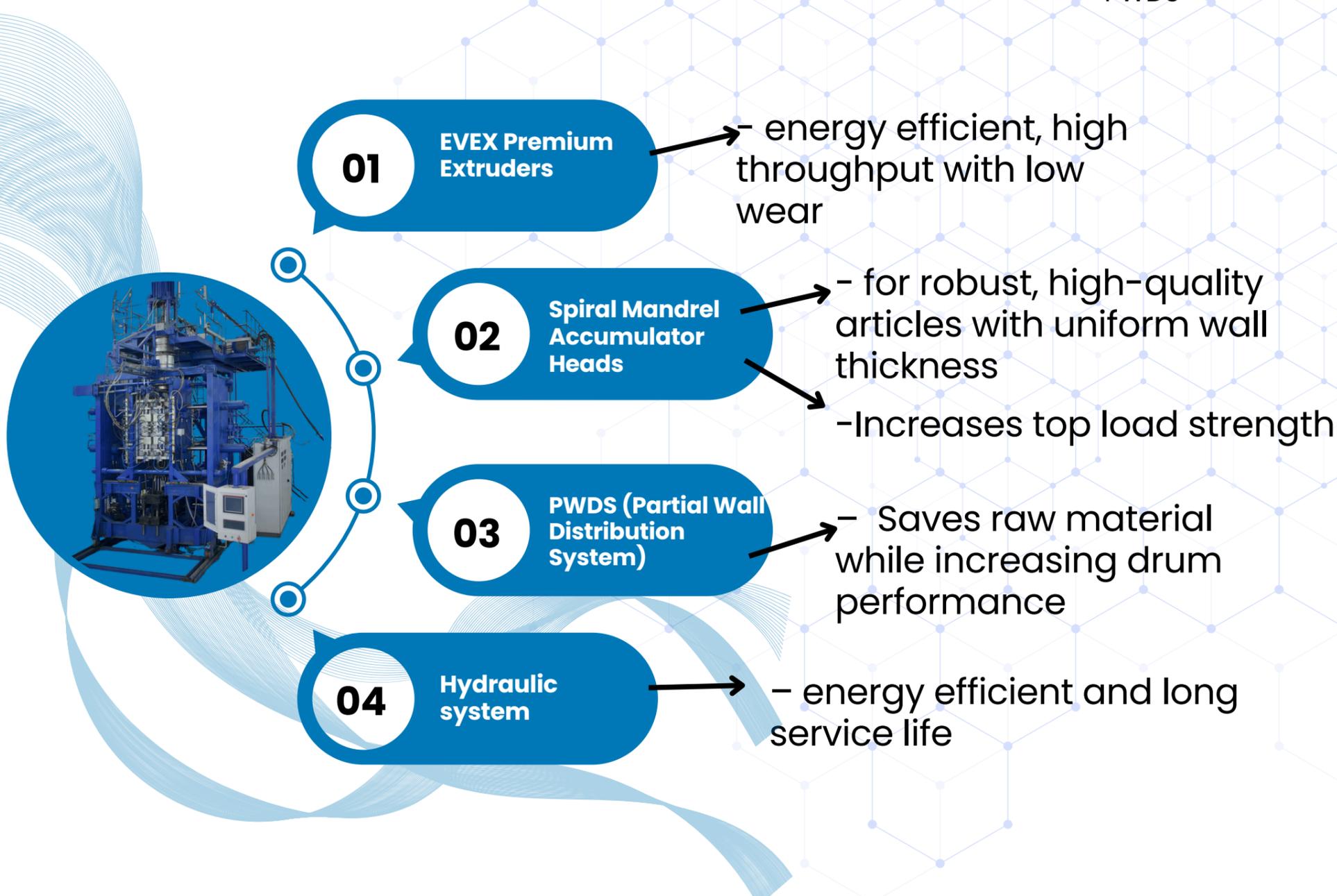


DRIVEN BY TECHNOLOGY THAT DELIVERS

We are proud to have introduced several industry-first innovations in India:



PWDS



These are not just ideas — they are working solutions used by leading manufacturers across India.

Performance You Can Measure



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OUR CUSTOMERS CONSISTENTLY REPORT:

- 1 Energy consumption as low as 0.5 units/kg of sale-able article
- 2 Least weight variation of article
- 3 Rejection rates as low as 1%
- 4 Least Maintenance costs
- 5 Seamless processing of 2 HLMI HDPE, PP, and other materials including regrind materials
- 6 Easy setup for single, two-layer, and three-layer articles

WHAT YOU'LL EXPERIENCE WITH IFC

- ✓ **Confidence** – Backed by proven, reliable technology
- ✓ **Satisfaction** – Higher profits with lower operational costs
- ✓ **Peace of Mind** – Consistent output, minimal downtime
- ✓ **Trust** – 40+ years of delivering real-world results

www.ifcblowmoulding.com



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What's Inside.

1. Complete product range:
10 to 2000 litres
2. Industry-specific
solutions: automotive,
packaging, chemicals,
etc.,
3. Upgrades for other brand
machines (extruders,
accumulator heads)
4. Tailored machines for
non-standard articles and
sizes



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Accumulator-Type Blow Moulding Machines (10l – 100l and 200l)

Available in Single- and Multi-Layer Configurations

Ideal for jerry cans, industrial containers, automotive parts, and customized packaging solutions

Key Features & Benefits

1 Seamless Parison

- Produces stable, distortion-free parison
- Independent of raw material MFI – delivers consistent output across grades

2 Uniform Wall Thickness & Structural Strength

- Excellent dimensional accuracy and surface finish
- Ensures superior article strength and durability

3 Supports HDPE & PP Processing

- Efficiently processes both HDPE and polypropylene (PP)
- Adaptable to variety of end-use applications

4 Customised Article Capability

- Optimized for short production cycles and frequent product changes



BLOW MOULDING

5 Engineered for Long-Term Reliability

- Tungsten carbide-coated extruder screws reduce wear space and maintain hisb output over long time
- EN41B nitrided steel accumulator heads for extended life besides obtaining precision parison

6 Superior Melt Quality & Efficiency

- Grooved feed zone enhances feeding performance and ensures stable throughput
- Ensures excellent temperature and material homogeneity

7 Quick Colour Change, Less Downtime

- Ideal for operations requiring frequent colour or material changes
- Faster cleaning cycles mean more uptime, less usage of virgin material

8 Energy-Saving Design

- Low specific energy consumption of extruders
- Energy-efficient hydraulic system

9 Reliable Article Quality

- Produces parts with excellent surface finish, strength, and dimensional accuracy
- Compatible with single to multilayer configurations



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VBM 10l to 100l Single layer

Sl No	Specification	VBM10S	VBM 20G	VBM 30C	VBM 50	VBM 100
1	Moulded article capacity max.	20 litre	20 litre ²	35 litre	60 litre	120 litre
2	Parison weight max.	2.4 kg	3.6 kg	3.6 kg	6.5 kg	8 kg
3	Die diameter. / max.	70 /120 mm	95 / 180 mm	75 / 180 mm	130 / 180 mm	100 / 210 mm
4	Plasticising Capacity	60 kg/hr	60 kg/hr	88 Kg/hr	120 kg/hr	148 kg/hr
5	Production rate (pieces per hour)	60	60	45	33	25
The production rate shown is standard. Higher outout can be engineered based on your specific reuirements						
6	Screw diameter	60 mm	60 mm	70 mm	70 mm	81 mm
7	Screw L:D ratio	28	28	28	28	28
8	Screw speed min./max.	54 RPM	54 RPM	RPM	35/50 RPM	35/52 RPM
9	Mould clamping force max.	100 kN (10 Tonne)	150 kN (15 Tonne)	150 kN (15 Tonne)	230 kN (23 Tonne)	320 kN (32 Tonne)
10	Clamp daylight min./ max.	440/900 mm	440/900 mm	440/900 mm	550/1200 mm	550/1200 mm
11	Mould Envelope max.	980 x 580 x 450 mm	980 x 580 x 450 mm	720 x 620 x 480 mm	950 x 850 x 635mm	950 x 850 x 635mm
12	Height x Width x Thickness (mm)	980 x 580 x 450 mm	980 x 580 x 450 mm	720 x 620 x 480 mm	950 x 850 x 635mm	950 x 850 x 635mm
13	Electric motor for main hydraulics	7.5 kW	7.5 kW	7.5 kW	15 kW	18.5 kW
14	Electric motor for parison hydraulics	2.2 kW	3.7 kW	3.7 kW	5.5 kW	5.5 kW
15	Electric motor for extruder	15 kW	15 kW	22 kW	30 kW	37 kW
16	Total connected load 415 V x 3 Ø x 50Hz	40 kW	43 kW	53 kW	86.5 kW	104 kW





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2 layer Milk Can

VBM 30l to 200l 2- layer

Sl No	Specification	VBM 30C2	VBM 50C2	VBM 100C2	VBM 200C2G (non L-ring)
1	Moulded article capacity max.	35 litre	60 litre	120 litre	250 litre
2	Inner layer extruder				
a	Plasticising Capacity	21 to 30 kg / h	31 to 44 kg / h	31 to 44 kg / h	62 to 88 kg / h
b	Screw diameter	52 mm	52 mm	52 mm	70 mm
c	L:D Ratio	27	27		27:1
d	Screw speed min/max	43 / 62 RPM	43 / 62 RPM	43 / 62 RPM	35 / 50 RPM
3	Outer layer extruder				
a	Plasticising Capacity	52 to 74 kg / h	62 to 88 kg / h	84 to 120 kg / h	154 to 220 kg / h
b	Screw diameter	65 mm	70 mm	70 mm	90 mm
c	L:D Ratio	27	27		27:1
d	Screw speed min/max	35 / 50 RPM	35 / 50 RPM	35 / 52 RPM	48 / 68 RPM
4	Parison weight max.	3.6 kg	5.3 kg	8 kg	14 kg
5	Die diameter. / max.	75 / 180	100 / 210	120 / 210	160 / 230
6	Total Plasticising Capacity	104	132	164	308
7	Production rate	45	28	25	32
The production rate shown is standard. Higher outout can be engineered based on your specific reuirements					
8	Mould clamping force max.	150 kN (15 Tonne)	230 kN (23 Tonne)	320 kN (32 Tonne)	65 kN (Tonne)
9	Clamp daylight min./ max.	440 / 900 mm	550 / 1060 mm	550 / 1200 mm	790 / 1550 mm
10	Mould Envelope max.	720 x 620 x 480mm	800 x 740 x 440mm	950 x 850 x 635mm	1520 x 1080 x 800 mm
11	Height x Width x Thickness (mm)	720 x 620 x 480mm	800 x 740 x 440mm	950 x 850 x 635mm	1520 x 1080 x 800 mm
12	Electric motor for main hydraulics	7.5 kW	15 kW	15 kW	30 kW VFD driven + 1.5kW
13	Electric motor for parison hydraulics	3.7 kW	5.5 kW	5.5 kW	5.5kW
14	Electric motor for inner layer extruder	7.5 kW	7.5 kW	11 kW	22 kW
15	Electric motor for outer layer extruder	18.5 kW	22 kW	30 kW	55 kW
16	Total connected load 415 V x 3 Ø x 50Hz	63 kW	76 kW	100 kW	194 kW



VBM 50l to 100l 3- layer

Sl No	Specification	VBM 50C3	VBM 100C3
1	Moulded article capacity max.	60 litre	120 litre
2	Inner layer extruder		
a	Plasticising Capacity	25 to 37 kg/h	31 to 44 kg / h
b	Screw diameter	52 mm	52 mm
c	L:D Ratio	27	27
d	Screw speed min/max	38 / 54 RPM	45 / 64 RPM
3	Mid layer extruder		
a	Plasticising Capacity	52 to 74 kg/h	84 to 120 kg / h
b	Screw diameter	60 mm	70 mm
c	L:D Ratio	27	27
d	Screw speed min/max	47 / 68 RPM	44 / 63 RPM
4	Outer layer extruder		
a	Plasticising Capacity	25 to 37 kg/h	42 to 60 kg / h
b	Screw diameter	52 mm	60 mm
c	L:D Ratio	27	27
d	Screw speed min/max	38 / 54 RPM	38 / 54 RPM
5	Parison weight max.	6.5 kg	10 kg
6	Die diameter. / max.	130 / 180 mm	100 / 210
7	Total Plasticising Capacity	148	224
8	Production rate	32	22
The production rate shown is standard. Higher outout can be engineered based on your specific repuirements			
9	Mould clamping force max.	230 kN (23 Tonne)	320 kN (32 Tonne)
10	Clamp daylight min./ max.	600 / 1060 mm	550 / 1200 mm
11	Mould Envelope max.	800 x 740 x 440 mm	950 x 850 x 635 mm
12	Height x Width x Thickness (mm)	800 x 740 x 440 mm	950 x 850 x 635 mm
13	Electric motor for main hydraulics	15 kW	15 kW
14	Electric motor for parison hydraulics	5.5 kW	5.5 kW
15	Electric motor for inner layer extruder	9.3 kW	11 kW
16	Electric motor for mid layer extruder	18.5 kW	22 kW
17	Electric motor for outer layer extruder	9.3 kW	11 kW
18	Total connected load 415 V x 3 Ø x 50Hz	100 kW	106 kW



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200 litre Machine For L-ring Drum Production.

Available in Single-Layer & Multi-Layer Configurations

Engineered for HLMI HDPE (MFI ~2) – built for output stability, dimensional precision, raw material efficiency and energy efficiency.

Key Features & Benefits

1 Proven Performance with 2 HLMI HDPE

- Efficiently processes raw material MFI as low as 2
- Delivers stable output, high-quality parison with low temperature
- Handles both virgin and regrind material seamlessly

2 Spiral Mandrel Technology for Precision Flow

- Tight weight tolerance of article
- Consistent layer distribution
- Eliminates melt degradation and flow marks
- Enables seamless parison with first-in, first-out (FIFO) melt flow
- Uniform wall thickness

3 Extruder

- High production rates – upto 480 kg/hour
- Least specific energy consumption
- Energy efficient grooved feed zone for stable output and long service life
- Delivers well mixed melt at low temperature
- Full encapsulation tungsten carbide coating to maintain high production rates for a long time

4 Highest Energy Efficiency in its Class

- Energy consumption as low as 0.5 units/kg of saleable article
- Energy efficient cutting edge hydraulic system and energy efficient heating system.



5

Superior Mechanical Properties in Drums

- Produces articles with high hoop strength and top-load strength
- Ideal for export-grade packaging of chemicals

6

Fast Colour Change

- Minimised downtime and material wastage during transitions

7

Exceptionally Low Rejection Rates

8

Lowest Maintenance Costs

9

First to Successfully Introduce 3-Layer Drum Technology in India

- Better layer merging and welding & layer stability
- Our advanced design and process control enabled the first successful 3-layer drum machine for 200-litre barrels

10

Layer Flexibility & Material Savings

- Thin outer layers reduce use of costly masterbatch and UV additives
- Thicker mid-layer optimises strength and reuses scrap
- Supports 3-layer, 2-layer, or single-layer operation

11

Clean Design, Low Power Draw, Smooth Operation

- Rheologically designed extruder and accumulator head enhance performance and energy savings
- High stability and tungsten carbide coating for long-term extruder output
- Designed for minimal operator intervention
- Wall thickness can be controlled simply by adjusting the speed of extruder
- Independently adjustable blow pins for easy setting in mould



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200 Litre L-Ring Drums - Single Layer

Sl No	Specification	VBM200SS	VBM200SX
1	Moulded article capacity max.	250 litre	250 litre ²
2	Parison weight max.	15.5 kg	15.8 kg
3	Die diameter. / max.	180 / 230 mm	180 / 230 mm
4	Plasticising Capacity	360 kg/hr	440 kg/hr
5	Production rate	36	44
The production rate shown is standard. Higher outout can be engineered based on your specific reuirements			
6	Screw diameter	110 mm	120 mm
7	Screw L:D ratio	28	28
8	Screw speed min./max.	40/ 57 RPM	39/ 56 RPM
9	Mould clamping force max.	650 kN	650 kN
10	Clamp daylight min./ max.	710/1550 mm	710/1550 mm
11	Height x Width x Thickness (mm)	1560 x 1110 x 800 mm	1560 x 1110 x 800 mm
12	Electric motor for main hydraulics	30 kW	30 kW
13	Electric motor for parison hydraulics	5.5 kW	5.5 kW
14	Electric motor for extruder	90 kW	110 kW
15	Total connected load 415 V x 3 Ø x 50Hz	234 kW	258 kW



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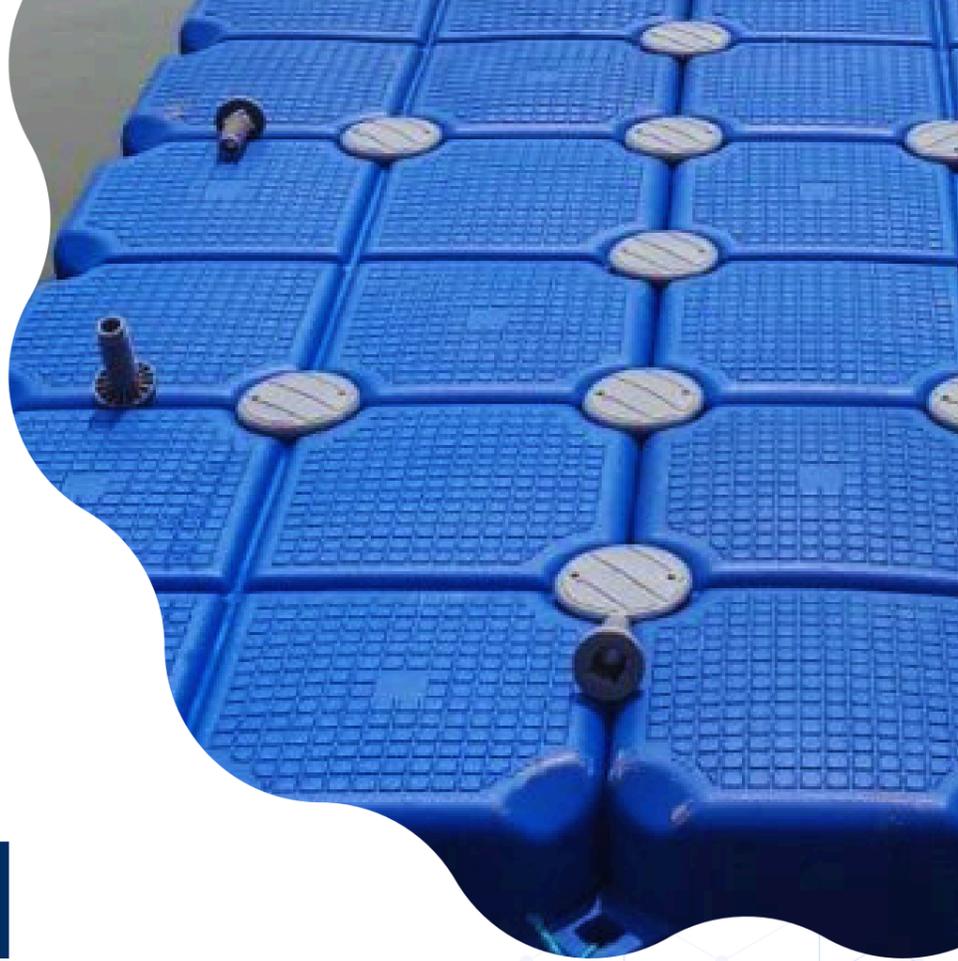
VBM 200 litre L-ring drums Multilayer

Sl No	Specification	VBM200C2S	VBM200C3CL
1	Moulded article capacity max.	250 litre	250 litre
2	Inner layer extruder	2	3
a	Plasticising Capacity	95 to 136 kg / h	69 to 99 kg/h
b	Screw diameter	70 mm	70 mm
c	L:D Ratio	27	27
d	Screw speed min/max	44 / 63 RPM	42 / 59 RPM
3	Mid layer extruder		
a	Plasticising Capacity	-	174 to 248 kg/h
b	Screw diameter	-	90 mm
c	L:D Ratio	-	27
d	Screw speed min/max	-	53 / 75 RPM
4	Outer layer extruder		
a	Plasticising Capacity	238 to 340 kg / h	94 to 134 kg/h
b	Screw diameter	100 mm	70 mm
c	L:D Ratio	27	27
d	Screw speed min/max	45 / 64 RPM	47 / 70 RPM
5	Parison weight max.	16 kg	16 kg
6	Die diameter. / max.	180 / 230	180 / 230 mm
7	Plasticising Capacity	476 kg / h	480 kg / h
8	Production rate *	40	40
The production rate shown is standard. Higher outout can be engineered based on your specific requirements			
9	Mould clamping force max.	650 kN (65 Tonne)	650 kN (65 Tonne)
10	Clamp daylight min./ max.	710 / 1550 mm	710 / 1550 mm
11	Height x Width x Thickness (mm)	1560 x 1110 x 800 mm	1560 x 1110 x 800 mm
12	Electric motor for main hydraulics	30 kW	30 kW
13	Electric motor for parison hydraulics	5.5 kW	5.5 kW
14	Electric motor for inner layer extruder	30 kW	22 kW
15	Electric motor for mid layer extruder	-	30 kW
16	Electric motor for outer layer extruder	75 kW	126 kW
17	Total connected load 415 V x 3 Ø x 50Hz	254 kW	273 kW

* Production Rate: Barrel weight 8.5 kg; Relative humidity 50%; good quality, especially in terms of cooling efficiency. Mould should be cooled using chilled water at 11° C temperature and at required quantity; blow air supply minimum 7 bar pressure. At least 4 or 5 after coolers should be used. The mould should be of good quality, especially in terms of cooling efficiency.



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Large Blow Moulding Machines (500l – 2000l)

Capacity Range: 500 to 2000 litres

Ideal for: Engineered for reliability and performance in high-capacity applications like water tanks, septic tanks, floating pontoons, and IBCs.

Key Features & Benefits

1 Superior Material Processing

- Seamless parison formation - independent of raw material MFI.
- Excellent melt homogeneity ensures uniform wall thickness and strong bonding between layers.
- Efficient processing of both 100% virgin and 100% regrind materials.

2 Precision Extruders with Longevity

- Rheologically designed for energy efficiency
- Tungsten carbide-coated extruders maintain output over longer period.
- Energy efficient grooved feed zones ensures stable material flow.
- Fast colour change reduces downtime and raw material waste.

3 Energy-Efficient Design

- Extruders with lowest specific energy consumption.
- Hydraulic system engineered for minimal power usage
- Power consumption of 0.5 units/kg of saleable article.

4 Long-Life Accumulator Head

- Rheologically designed system for precision flow.
- Built from EN41B Nitriding steel
- Least weight variation of articles
- Excellent surface finish



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5

Minimum Scrap, Maximum Reusability

- Example: A 20 kg tank generates only 3.5 kg of flash, all reused in the mid-layer

6

Customizable Layer Thickness

- Adjust wall thickness easily via screw speed control.
- Save costs with thinner outer layers and thicker mid-layer construction.

7

Flexible and Efficient Production

- Produce both lightweight and heavy-duty variants (e.g., 1000L tanks in 15 kg or 19 kg).
- Machines support single-layer, double-layer, and triple-layer article production.

8

Unmatched Product Quality

- Smooth surface finish, High strength, Precise wall thickness.
- Performs across variable sizes with reliable results.

9

User-Friendly & Low Maintenance

- Smooth operation, low wear and tear, and reliable performance over time.

10

Adaptability for Varied Sizes

- Even smaller articles can be manufactured using larger accumulator heads.



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VBM 1000 to 2000 litre 3-layer

Sl No	Specification	VBM1000C2	VBM 2000C2
1	Moulded article capacity max.	1000 litre	2000 litre
2	Inner layer extruder		
a	Plasticising Capacity	104 to 148 kg/ h	308 to 440 kg /h
b	Screw diameter	81 mm	120 mm
c	L:D Ratio	27:1	27:1
d	Screw speed min/max	40 / 57 RPM	40 / 57 RPM
3	Outer layer extruder		
a	Plasticising Capacity	250 to 360 kg / h	126 to 180 kg / h
b	Screw diameter	110 mm	81 mm
c	L:D Ratio	27:1	27:1
d	Screw speed min/max	40 /57 RPM	50 / 72 RPM
4	Parison weight max.	32 kg	56 kg
5	Die diameter. / max.	230 / 500	360 / 600
6	Total Plasticising Capacity	508	620
7	Production rate	20	14
The production rate shown is standard. Higher outout can be engineered based on your specific requirements			
8	Mould clamping force max.	92 Tonne	142 Tonne
9	Clamp daylight min./ max.	780 / 2550 mm	1000 / 3000 mm
10	Mould Envelope max.	1540 x 1500 x 1260 mm	1970 x 1620 x 1520 mm
11	Height x Width x Thickness (mm)	1540 x 1500 x 1260 mm	1970 x 1620 x 1520 mm
12	Electric motor for main hydraulics	37 kW with AC drive + 1.5kW	37 kW with AC Drive + 1.5kW
13	Electric motor for parison hydraulics	7.5 kW	7.5 kW
14	Electric motor for inner layer extruder	37 kW	110 kW
15	Electric motor for outer layer extruder	90 kW	45 kW
16	Total connected load 415 V x 3 Ø x 50Hz	270 kW	333 kW



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VBM 1000 to 2000 litre 2-layer

Sl No	Specification	VBM 1000C3	VBM 2000C3
1	Moulded article capacity max.	1000 litre	2000 litre
2	Inner layer extruder		
a	Plasticising Capacity	62 to 88 kg / h	104 to 148 kg / h
b	Screw diameter	70 mm	81 mm
c	L:D Ratio	27:1	27:1
d	Screw speed min/max	35 50 RPM	40 / 57 RPM
3	Mid layer extruder		
a	Plasticising Capacity	154 to 220 kg / h	210 to 300 kg / h
b	Screw diameter	90 mm	100 mm
c	L:D Ratio	27:1	27:1
d	Screw speed min/max	47 / 67 RPM	46 / 65RPM
4	Outer layer extruder		
a	Plasticising Capacity	84 to 120 kg / h	126 to 180 kg / h
b	Screw diameter	70 mm	81 mm
c	L:D Ratio	27:1	27:1
d	Screw speed min/max	48 / 68 RPM	50 / 72 RPM
5	Parison weight max.	32 kg	55 kg
6	Die diameter. / max.	230 / 500	360 / 600
7	Total Plasticising Capacity	428	628
8	Production rate	20	14
The production rate shown is standard. Higher outout can be engineered based on your specific repuirements			
9	Mould clamping force max.	92 Tonne	142 Tonne
10	Clamp daylight min./ max.	780 / 2550 mm	1000 / 3000mm
11	Mould Envelope max.	1540 x 1500 x 1260 mm	2250 x 1620 x 1520 mm
12	Height x Width x Thickness (mm)	1540 x 1500 x 1260 mm	2250 x 1620 x 1520 mm
13	Electric motor for main hydraulics	37 kW	37 kW + 1.5kW
14	Electric motor for parison hydraulics	7.5 kW	7.5 kW
15	Electric motor for inner layer extruder	22 kW	37 kW
16	Electric motor for mid layer extruder	55 kW	75 kW
17	Electric motor for outer layer extruder	30 kW	45 kW
18	Total connected load 415 V x 3 Ø x 50Hz	246 kW	40 kW

Retrofitting Solutions



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Upgrade Performance Without Replacing Your Machine

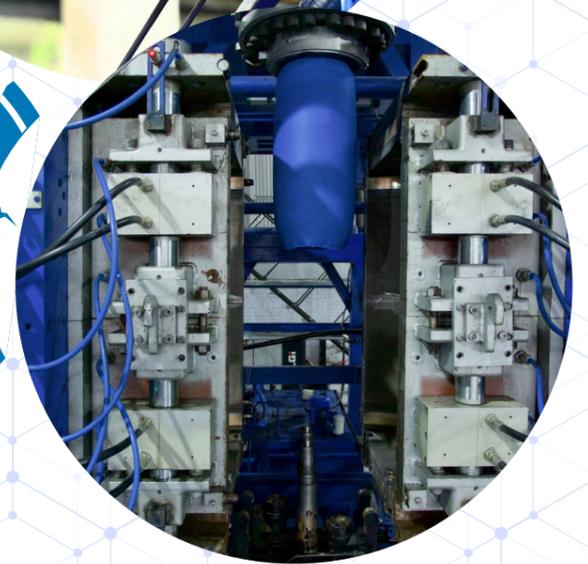
IFC offers high-performance extruders, accumulator heads, and PWDS systems designed to retrofit existing blow moulding machines – including those of other brands.

Accumulator Heads (Spiral Mandrel Distribution)

- ✓ Uniform wall thickness – straight parison, high performing articles
- ✓ Highest top-load and hoop strength – for demanding applications
- ✓ Faster colour changes – built into the head design
- ✓ First-in, first-out melt flow – eliminates material degradation
- ✓ Tight weight tolerance – ensures minimal weight variation of articles leading to raw material savings
- ✓ Built from EN41B nitriding steel for long life and precision
- ✓ Compatible with multi-layer or single-layer applications
- ✓ Custom-designed to match your existing machine's interface and process



100%
TRUSTED

A blue circular badge with a white border and a white checkmark icon, containing the text '100% TRUSTED' in white capital letters.

Extruders (New Generation EVEX Series)



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- High throughput, low wear, and energy saving design
- Delivers a well-mixed melt with excellent material and temperature homogeneity for high-quality output
- Tungsten carbide-coated screws – consistent output over years
- Energy efficient grooved feed zone – ensures stable throughput
- Least specific energy consumption – engineered for efficiency
- Supports both HDPE and PP processing
- Fast colour change time



PWDS – Partial Wall Distribution System (Retrofitting Option)

- Currently available for 200-litre L-ring drums on IFC machines only
- Ensures uniform wall thickness in critical L-ring areas
- Improves top load strength and drop test performance of drums
- Delivers raw material savings of 400–500 grams per drum
- A cost-effective, durable alternative to imported flexring systems, which are prone to fatigue failure



Fitment & Support

- All retrofit components are custom-engineered based on your machine setup
- IFC offers guidance and technician visits for on-site fitment and tuning
- Post-installation support



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Honest Testimonial

By retrofitting IFC's extruder and accumulator head, our other-brand machine now performs like an IFC system – with better quality and higher throughput.

SAYAJI
N.B. Commercial

– N.B. Commercial Enterprises Pvt. Ltd.

www.ifcblowmoulding.com



CUSTOMIZED SOLUTIONS



BLOW
MOULDING

Engineered to Fit Your Product, Process, and Production Goals

Not all applications fit standard machines – and that’s where IFC delivers value.

We design and manufacture custom-built blow moulding machines tailored to the article type, shape, size, layer configuration, screw profile, and output range required by your specific product.

What Can Be Customized

- Extruder
- Accumulator head
- Mould size and clamping unit dimensions
- Single, double, or triple-layer setup
- Output capacity based on your production volume
- Control system and features specific to your operation

Who It’s For

Our customized machines are designed for any blow moulded article that goes beyond standard specifications:

Examples include:

- Automotive clients requiring non-standard tanks, ducts, or containers
- Special applications like pontoons, large coolers, etc
- Water tank manufacturers with varied product lines
- And many more





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Contact Us

Whether you're looking for new machines, support, spares, or technical advice — we're just a call or click away. Select the category that best suits your need.



Machine Enquiries

Looking to invest in high-performance blow moulding machines? Our team will guide you with the right solutions for your production goals.

- Email: manthan@ifcblowmoulding.com / varalakshmi@ifcblowmoulding.com
- Phone: +91-76250 88035 / +91-96060 61221
- Hours: Monday to Saturday, 9 AM – 8 PM



Service Support

Facing an issue with your machine? Our service team ensures quick and efficient resolution to minimize downtime.

- Email: service@ifcblowmoulding.com
 - Phone: +91-91087 09421
- Emergency Support Available: 8 AM – 8 PM, 7 days a week

www.ifcblowmoulding.com



Spare Parts Enquiry

Looking for fast-moving or customized spares? We ensure the right parts reach you on time.

- Email: spares@ifcblowmoulding.com
- Phone: +91-76250 64317
- Genuine OEM parts. Quick dispatch. Trusted reliability



Machine Retrofitting / Upgrade Requests

Modernize your existing machines with IFC's retrofitting solutions to improve efficiency and reduce costs.

- Email: service@ifcblowmoulding.com
- Phone: +91-7625064317
- Includes accumulator/extruder upgrades, automation enhancements, PWDS integration, and more



Office

Industrial and Fluid Power Consultants

No. 7A3/2, KIADB, Kadugodi Industrial Area, Whitefield,
Bangalore – 560 067



General Enquiry

Not sure whom to contact? Write to us and we'll direct your query to the right department.

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We Respect Your Time



Your queries are important to us. Expect a response within 24 working hours. For urgent matters, please call the respective department directly.



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